

AN IMPROVED SYNTHESIS OF ETHYL 6-(BENZIMIDAZOL-2-YL) PYRIDINE-2-CARBOXYLATE AND APPLICATION OF ITS NICKEL COMPLEX TOWARDS ETHYLENE CATALYTIC BEHAVIOR

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ABSTRACT

Ethyl 6-(benzimidazol-2-yl)-pyridine-2-carboxylate (EBIPC) was efficiently synthesized by condensation reaction of β -keto ester pyridine carboxylate and o-phenylenediamine. The compound was characterized by elemental analysis and spectroscopic techniques (IR and NMR) to confirm its molecular structure. This new protocol afforded a product with higher yield (65.1%) and reduced number of reaction steps. Upon activation with trimethylaluminum (Me_3Al) as the co-catalyst, the nickel complexes exhibited high catalytic activities for ethylene oligomerization (up to $1.26 \times 10^6 \text{ g mol}^{-1}(\text{Ni}) \text{ h}^{-1}$). Various polymerization reaction conditions significantly influenced the catalytic properties of the complexes.

Key words: benzimidazolylpyridine, nickel complex, co-catalyst, ethylene oligomerization

INTRODUCTION

The modern chemical industries greatly rely on alkenes (commonly α -olefins) as essential starting material for ethylene oligomerization and polymerization. The development of new catalysts for this purpose is of high interest to academic and industrial considerations. Ni (II) complexes bearing bidentate mono-anionic ligands have been reported to be effective ethylene oligomerization catalysts (Keim *et al.*, 1978 & 1983; Keim, 1990). Establishing further the effect of other ligating organic moieties, nickel complexes bearing different ancillary ligations such as phosphinosulfonamide (Rachita *et al.*, 2000), 2-pyridylbenzamide (Sun *et al.*, 2004), anilintropone (Jenkins &

Brookhart, 2004), oxazoline (Speiser *et al.*, 2004), benzamidinate-acetylacetonate (Nelkenbaum *et al.*, 2005), pyrazolyl (Ajellal *et al.*; Hou *et al.*, 2006), salicylaldiminato (Wehrmann *et al.*, 2006), imino-1,10-phenanthrolines (Sun *et al.*, 2006), quinoxaliny-6-iminopyridines (Adewuyi *et al.*, 2007), pyridinealldoxime (Mukherjee *et al.*, 2009) and formazanates (Zaidman *et al.*, 2010) have also been described for their various level of catalytic activities. Following this trend, a six-coordinated methyl derivative of benzimidazol-2-ylpyridine-2-carboxylate nickel complex with distorted octahedral geometry (Fig. 1) successfully oligomerized ethylene when activated by diethylaluminumchloride (Et_2AlCl) co-catalyst (Hao *et al.*, 2007). This

MATERIALS AND METHODS

All manipulations of air and/or moisture sensitive compounds were performed under nitrogen atmosphere using standard Schlenk techniques. Solvents were dried by literature methods (Furniss *et al.*, 1989). All reagents were purchased from Aldrich and were directly used without further purification unless otherwise stated. ^1H and ^{13}C NMR spectra were recorded on a Bruker DMX 300 MHz instrument at ambient temperature using TMS as an internal standard. IR spectra were recorded on a Perkin-Elmer system 2000 FT-IR spectrometer. Elemental analysis was performed on a Flash EA 1112 microanalyser. GC analysis were performed with a Carlo Erba strumentazione gas chromatograph equipped with a flame ionization detector and a 30m (0.2 mm i.d., 0.25 μm film thickness) DM-1 silica capillary column. The yield of oligomers was calculated by referencing with the mass of the solvent based on the prerequisite that the mass of each fraction is approximately proportional to its integrated areas in the GC trace.

Synthesis of EBIPC:

O-phenylenediamine (3.78 g, 0.035 mol), β -ester carboxylate (6.89 g, 0.027 mol) and p-TsOH (0.04 g) were dissolved in 50 ml toluene. The mixture was refluxed for 12 h, after which the resultant solution was cooled to room temperature to allow precipitation of the crude product (Scheme 1). The precipitate was filtered, washed with diethylether and dried under vacuum. After column separation (Silca-gel, Pet-ether: EtOAc, 1:4), the pure product was obtained as a light yellow powder.

Ethylene oligomerization at ambient and elevated temperatures:

Ethylene oligomerization at 1 atm of eth-

ylene was carried out as follows: The pre-catalysts (5 μmol) were added to a Schlenk flask under nitrogen. The flask was back-filled three times with N_2 and twice with ethylene and thereafter charged with toluene and co-catalyst solutions in turn under ethylene atmosphere. The reaction solution was vigorously stirred under 1 atm of ethylene at the set temperature. At the end of the desired period of time, the reaction was quenched by 5% aqueous hydrogen chloride and the products were analyzed by GC.

The ethylene oligomerization at elevated-pressure was performed in a stainless autoclave (500 ml) through a solenoid valve for continuous feeding of ethylene at desired pressures. The complexes (5 μmol) were dissolved in 100 ml of freshly distilled toluene under nitrogen atmosphere, and the solution was subsequently transferred to the fully dry reactor via a syringe. The required amount of co catalyst was then injected into the reactor using a syringe, and the reaction mixture was intensively stirred for the desired time under corresponding pressure of ethylene. The reaction was terminated and analyzed by using the same method as described above for the reaction with 1 atm.

Ethylene oligomerization at ambient and elevated temperatures:

Ethylene oligomerization at 1 atm of ethylene was carried out as follows: The pre-catalysts (5 μmol) were added to a Schlenk flask under nitrogen. The flask was back-filled three times with N_2 and twice with ethylene and thereafter charged with toluene and co-catalyst solutions in turn under ethylene atmosphere. The reaction solution was vigorously stirred under 1 atm of ethylene at the set temperature. At the end of the desired period of time, the reaction was

quenched by 5% aqueous hydrogen chloride and the products were analyzed by GC. (q, 2H, O-CH₂), 2.50 (s, 2H, N=C(CH₂), 1.49 (t, 3H, CH₂(CH₃).

The ethylene oligomerization at elevated-pressure was performed in a stainless autoclave (500 ml) through a solenoid valve for continuous feeding of ethylene at desired pressures. The complexes (5 μmol) were dissolved in 100 ml of freshly distilled toluene under nitrogen atmosphere, and the solution was subsequently transferred to the fully dry reactor via a syringe. The required amount of co catalyst was then injected into the reactor using a syringe, and the reaction mixture was intensively stirred for the desired time under corresponding pressure of ethylene. The reaction was terminated and analyzed by using the same method as described above for the reaction with 1 atm.

RESULTS AND DISCUSSION

Synthesis and characterization of EBIPC:

The pure product was obtained as a light yellow powder in 65.1% yield. The IR, ¹H- and ¹³C NMR data are assigned as: IR (KBr; cm⁻¹): 3364; 3068; 2978; 1719 (ν_{C=O}); 1593; 1459; 1406; 1386; 1301; 1251; 1176; 742.

¹H NMR (300 MHz, CDCl₃, δ): 11.59 (s, 1H, O-H), 8.62(d, 1H, Py-Hm), 8.14 (d, 1H, Py-Hm), 8.0 (t, 1H, Py-Hp), 7.85 (td, 1H, Bz), 7.53 (td, 1H, Bz), 7.33 (dd, 2H, Bz), 4.54

¹³C NMR (75.45 MHz, CDCl₃, δ): 164.66, 149.73, 148.72, 147.17, 144.00, 137.94, 133.90, 125.

The assigned peaks agree with the previous old methods (Sun *et al.*, 2007). The compound was further confirmed by elemental analysis as: Anal. Calcd for C₁₅H₁₃N₃O₂: C, 67.40; H, 4.90; N, 15.72. Found: C, 67.32; H, 4.86; N, 15.69.

Investigation of the effect of various parameters on ethylene oligomerization:

The influence of Al/Ni molar ratio and reaction temperature on ethylene reactivity was studied with Ni/Me₃Al system (Table 1). Increasing the Al/Ni molar ratio from 50 to 500, its productivity of ethylene oligomerization was greatly enhanced (6.3-7.32 x 10⁵ g mol⁻¹(Ni) h⁻¹). However, further increasing of the Al/Ni molar ratio to 1000 resulted in lower activities of oligomerization of ethylene (2.23 x 10⁵ g mol⁻¹(Ni) h⁻¹). This result is comparable with the various organoaluminum co-catalyst systems (Hao *et al.*, 2007) as well as Ni-phenoxy imine/MAO catalyst (Dolinsky *et al.*, 2006). In view of these observations, further experiments were performed at molar ratio of Al/Ni at 500.

Table 1: Ethylene oligomerization with EBIPC-NiCl₂ System at different Al/Ni molar ratio^[a]

Al/Ni	Activity[b]	Oligomers distribution (%) [c]	
		C4	C6
50	6.30	95.5	4.3
100	7.21	85.5	14.5
200	7.03	81.1	18.9
500	7.32	94.5	5.5
1000	2.23	93.8	6.2

[a] Conditions: 5 μmol of complexes, 100 mL of toluene, 0.5 h. 20 atm. 20 °C. [b] $10^5 \text{ g mol}^{-1}(\text{Ni}) \text{ h}^{-1}$ [c] Weight percent determined by GC analysis.

Increased catalytic activity was observed at reaction temperature of 20 °C which produced largely C_4 oligomers ($7.32 \times 10^5 \text{ g mol}^{-1}(\text{Ni}) \text{ h}^{-1}$, Table 2). However, as the reaction temperature increases, the catalytic activity decreases with marginal increase in C_6 proportion. This can be ascribed to the decomposition of some active species and lower ethylene solubility at higher temperature (Dolinsky *et al.*, 2006).

Table 2: Ethylene oligomerization with EBIPC-NiCl₂ System at different temperatures [a]

Temp (oC)	Activity[b]	Oligomers distribution (%) [c]	
		C4	C6
20	7.32	94.5	5.5
40	1.72	85.8	14.2
50	1.51	88.6	11.4
60	1.28	84.6	15.4
80	0.91	81.5	18.5

[a] Conditions: 5 μmol of complexes, 100 mL of toluene, 0.5 h. Al/Ni 500, 20 atm. [b] $10^5 \text{ g mol}^{-1}(\text{Ni}) \text{ h}^{-1}$ [c] Weight percent determined by GC analysis.

Table 3: Ethylene oligomerization with EBIPC-NiCl₂ System at different pressure [a]

Pressure (atm)	Activity [b]	Oligomers distribution (%) [c]	
		C4	C6
1	0.50	96.8	3.6
10	1.85	89.8	10.2
20	7.32	94.5	5.5
30	12.6	93.1	6.9
40	12.5	92.7	7.3

[a] Conditions: 5 μmol of complexes, 100 mL of toluene, 0.5 h. Al/Ni 500, 20°C. [b] $10^5 \text{ g mol}^{-1}(\text{Ni}) \text{ h}^{-1}$ [c] Weight percent determined by GC analysis

Conspicuously, the ethylene concentration significantly affects the catalytic behavior of the complex. The catalytic system was investigated under different ethylene pressure. The activities of the complex rose sharply with increasing ethylene pressure and at 30 atmospheres, value of $1.26 \times 10^6 \text{ g mol}^{-1}(\text{Ni}) \text{ h}^{-1}$ was obtained (Table 3).

CONCLUSION

Ethyl 6-(benzimidazol-2-yl)-pyridine-2-carboxylate was prepared by direct conden-

sation reaction between o-henylenediamine and β -ester carboxylate. This method is preferred over the literature method as it reduces the number of steps and afforded an improved product yield. Upon activation with trimethylaluminum (Me_3Al), the nickel complex afforded good activity for ethylene oligomerization at low temperature and high pressure.

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